# **FRC Global**

# Ladle Refractories







#### Who We Are

FRC Global is a leading supplier of refractories, electrodes, and high temperature combustion systems. FRC Global provides outstanding results for our clients within the iron, steel, and non-ferrous industries. Our company's reputation is built by delivering high quality products made with premium raw materials. We are more global now than ever before.

We give you a competitive advantage by offering you superior proven products that positively impact your bottom line and perform better. Our knowledgeable engineers ensure the proper application of our products to give you the maximum level of output and safety. With over 25 warehouse facilities in the United States, Canada, Mexico, and South America we assure your products are readily available when you need them in these regions.

Through the use of vast global resources, all of us at FRC Global are committed to being the value creators and problem solvers for our industry.



### **Our Mission**

Embrace modern technology to increase innovation, efficiency, and transparency. Inspire the next generation by driving change, promoting curiosity, and shaping sustainable solutions in the high temp world.





### **About Us**

#### **Background Information**

FRC Global is a second generation family owned company with a 30-year history.

#### **Global Offices**

FRC Global has offices, agents, or partners in 20 countries around the world.

- North America: United States and Canada
- · South America: Colombia
- Asia: China

We provide quality engineered products and services for all your high temperature applications.

#### **FRC Global facts**

Our quality control employees thoroughly inspect shipments to ensure products are within specification and are properly packaged.

### Sales force and service needs are available in the following:

- North America
- Central America
- South America
- Europe
- Middle East



## Why FRC Global?

# We show up for high-temp potential.

For over three decades, we have built strong partnerships by living up to our reputation of showing up for our customers. Our team is made up of hardworking people—many who have been in your shoes and understand the challenges you face. We are constantly thinking ahead, anticipating new barriers, and providing better solutions.

Our team knows that no two challenges are the same. When we show up to understand you and your operation, we study it to ensure we propose solutions, not just products.

As a company full of dedicated product managers and meticulous quality control teams, we travel around the world to produce high-end products from only the best raw materials. With seasoned engineers on staff, we identify opportunities for performance and production improvements.

We are committed to excellence.
Our strong relationships with global enterprises—primarily in strategic raw materials—ensure availability, performance, and consistent high quality. Our vast network serves as a cornerstone in our ability to deliver results on a global scale.

As proactive problem-solvers, we see your challenges as our own and look forward to achieving your project's greatest potential.



### **Providing Solutions**

# Providing high temperature solutions for your ladle

- We are positioned to supply all of your refractory requirements in this area.
- We offer brick in magnesia-carbon, magnesia-alumina carbon, aluminamagnesia-carbon, dolomite and burned alumina as necessary.
- We supply a full range of un-formed specialties, as well as pre-cast shapes to complete your installation.
- Our plants are ISO 9001 certified and own/control their raw material feedstocks.

#### **Understanding your needs**

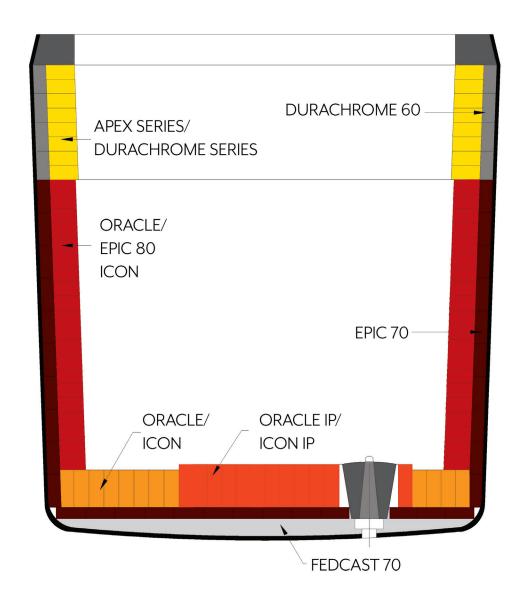
- We are your answer to ladle availability and refractory cost per ton of metal produced.
- We provide reliable and consistent refractory supply, and the most advanced ladle refractories the world has to offer.
- Our company delivers excellent service before, during and after the brick is installed.

## **Products**

	Chemical analysis % by weight approximate								В.	ccs	App.	Car-	
Product	MgO	Cr <sub>2</sub> O <sub>3</sub>	Al <sub>2</sub> O <sub>3</sub>	Fe <sub>2</sub> O <sub>3</sub>	CaO	SiO <sub>2</sub>	ZrO <sub>2</sub>	TiO <sub>2</sub>	Alka- lies	Density g/cm <sup>3</sup>	psi	Por. %	bon %
Ladle/Furnace Brick, single & dual metallic available magnesite portion   any carbon available upon request													
Apex® 8 Apex® 7 Apex® 6 Apex® 5	97.6 97.1 96.0 95.0	  	0.2 0.2 0.5 0.2	0.2 0.3 0.7 1.9	1.4 1.8 1.9 2.4	0.6 0.6 0.9 0.6	  	  	  	3.01 2.96 2.88 2.85	>4000 >3800 >3800 >3200	~2.0 ~3.0 ~3.0 ~3.0	  
Dolomite — Fired													
Paragon® D Paragon® Dbz Paragon® Md3 Paragon® Md50 Paragon® Mdz	>36 >35 52 66 52	  	<1.5 <1.5 <1.5 <1.5 <1.5	<1 <1 <1 <1 <1	<61 <59 45 31 45	<1.5 <1.5 <1.5 <1.5 <1.5	3.0  3.0	  	  	2.80 2.85 2.87 2.90 2.98	5000 5000 5000 5000 6000	18.0 20.0 17.0 18.0 160.0	  
Dolomite — Resin Bonded													
Paragon® Rd Paragon® Rd3C Paragon® Rd6C	>36 >36 >36		<1.5 <1.5 <1.5	<1 <1 <1	<61 <61 <61	<1.5 <1.5 <1.5			 	2.98 2.96 2.95	6000 5000 4000	14.0 12.5 12.0	1 4 6.5
				Hig	h Alu	mina							
Epic <sup>®</sup> 60 Epic <sup>®</sup> 70 Epic <sup>®</sup> 80 Epic <sup>®</sup> 85 Epic <sup>®</sup> 90	  	  	58.0 65.0 80.0 85.0 90.0	1.3 1.4 1.2 1.7 0.4	  	36.0 23.5 16.6 12.0 8.9	  	3.0 2.3 3.5 3.2 0.7	0.4 0.2 0.1 0.2 trace	2.50 2.60 2.70 2.80 2.90	8000 9000 10000 10145 17391	16.0 18.0 20.0 20.0 18.0	  
			М	agnesi	a Chr	ome B	Brick						
Durachrome® 50 Durachrome® 60 Durachrome® Fg20 Durachrome® Fg50 Durachrome® Fg100	55.0 62.0 61.0 58.0 59.0	18.1 17.0 19.0 20.0 20.0	14.3 8.2 6.8 6.9 7.3	8.9 10.2 12.0 13.0 10.5	0.7 1.5 0.7 0.5 0.9	2.8 1.1 0.5 0.5 2.1	  	  	  	3.09 3.08 3.18 3.20 3.30	5797 5507 8696 10145 9276	17.5 17.0 15.0 13.0 13.3	
Alumina Mag Carbon Brick													
Oracle® Oracle® Ip	10.0 10.0		78.0 80.0			7.0 5.0				2.90 3.20	8000 12000	5.0 4.0	5.0 5.0
Magnesia Alumina Carbon													
Icon Icon Ip	78.0 78.0		10.0 10.0							3.00 3.00	>8000 >8000	<5% <5%	7.0 7.0

# Aluminum-Killed Casting

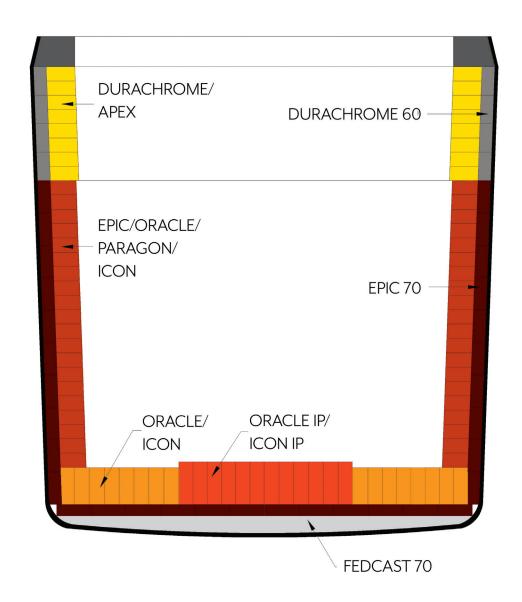
### APEX SERIES — LMFs, VODs, VADs DURACHROME — NON LMF APPLICATIONS



	Acid Slag	Basic Slag
Slag Line	Durachrome	Apex
Barrel	Epic/Oracle/Icon	Oracle
Bottom	Oracle/Icon/Icon IP	Oracle

### **Stainless Transfer Ladle**

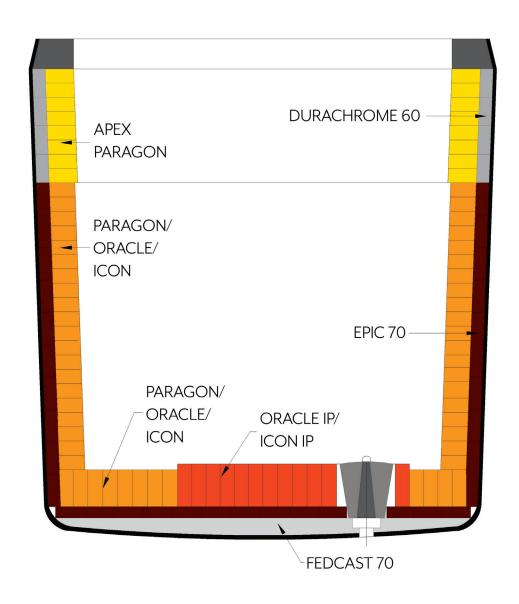
### APEX SERIES — LMFs, VODs, VADs DURACHROME — NON LMF APPLICATIONS



	Acid Slag	Basic Slag
Slag Line	Durachrome/Apex	Durachrome/Apex
Barrel	Epic/Oracle/Icon	Paragon
Bottom	Oracle/Icon/Icon IP	Oracle

# Silicon Killed Casting Ladle

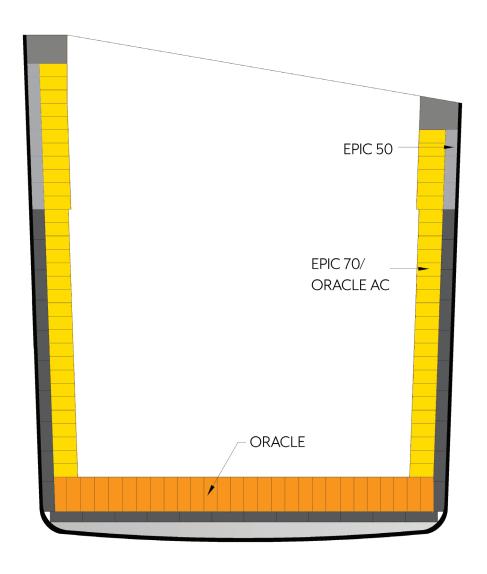
APEX SERIES — LMFs, VODs, VADs DURACHROME — LMFs & NON-LMFs



	Acid Slag	Basic Slag
Slag Line	Apex	Paragon
Barrel	Oracle/Icon	Paragon
Bottom	Oracle/Icon/Icon IP	Paragon/Oracle

### **Iron Transfer Ladle**

Castables Available for Sprayable Repair of Iron Ladle Working Lining





## **High Temp Innovation**

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